

Chain configuration

Drag chain

Series	HELUXCHAIN® STEEL LINK 4
Design size	SL22
Design	0 - half-stay, open
Design	with pretension
Stay type	C-profile, openable on both sides
Material (side plate)	zink-plated steel
Number of chain links	80 Pcs.
Pitch	75 mm
Length	6000 mm
Inner height	31 mm
Inner width	65 mm
Outer height	50 mm
Outer width	93 mm
Bending radius	250 mm
Order text	SL22.77.0.P/250x6000-N/N; Inner space per drawing

Inner space

Variant	divider and separator
Layout	every 2th link
Assembly	refer to drawing

Qty.	Article no.	Description
78	778	Divider for C-profile

Connection

Fixed-point connection	connection bracket, N - outer radius to inner side
Moving-end connection	connection bracket, N - outer radius to inner side

Strain relief

Fixed-point connection	separate, with anchor profile
Moving-end connection	without

Qty.	Article no.	Description
Strain relief for fixed end connection		
1	3008	Anchor profile

Accessories

Support roller with support stand	1 Pcs.
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Cables

Weight calculated from cable list	1.892 kg/m
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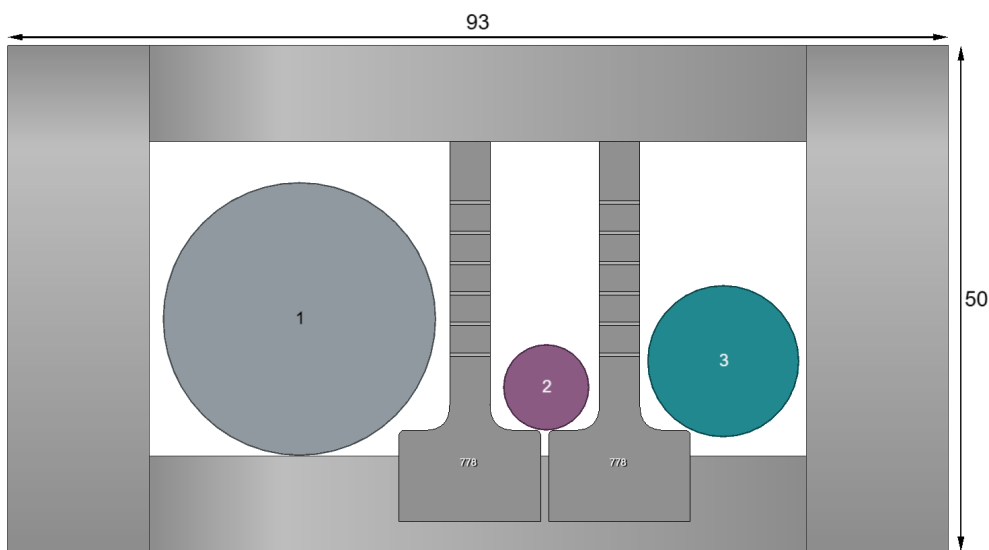


No.	Cable type	Article no.	Description	Length [mm]	Diameter [mm]	Overhang at fixed point [mm]	Overhang at moving end [mm]
1	Control cable	15072	JZ-HF 60G1,5 mm ² grau	6200	27	100	100
2	Bus cable	801659	Profibus SK Schleppkette PUR 1x2x0,65 mm violett	6200	8.5	100	100
3	Servo cable	71705	TOPSERV® 110 (4G4+ (2x1)) mm ² petrol	6200	15	100	100

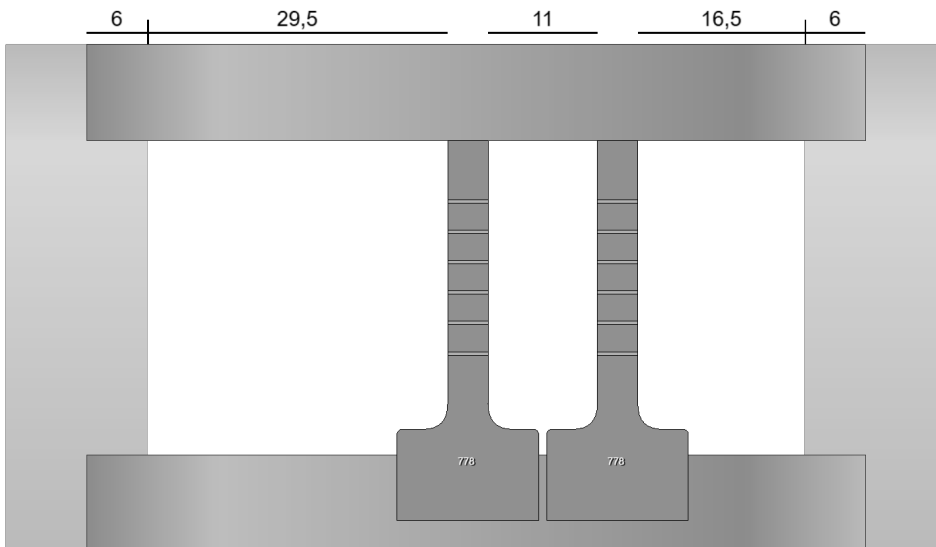
Application parameters

Installation type self-supporting
Travel distance 10000 mm

Inner space layout



View fixed-point connection, all dimensions in mm



View fixed-point connection, all dimensions in mm